

Crimp your **Gates couplings** with confidence on your **FINN-POWER crimper!**



Gates offers the hydraulic market an integrated line of high-performance products: hose, couplings, crimpers, dies, tools, all compatible with each other. In addition, Gates' hydraulic programme is known for its quality, reliability and ... versatility. This explains why Gates' couplings can be crimped accurately with a **FINN-POWER** assembly machine.

Suppose you work with a high-quality FINN-POWER assembly machine. Can you crimp Gates' couplings with it? Of course! MegaCrimp®, GlobalSpiral™, PCM or ES-A couplings: the FINN-POWER machine does the job. The only thing you have to do, is install the proper Gates dies.

Compatibility of the FINN-POWER crimping machines and the Gates die and coupling programme has been thoroughly tested. Gates guarantees full compatibility of an extensive range of dies with various FINN-POWER crimper models. Just turn over and have a look at the tables specifying which dies fit the various FINN-POWER machines.



Install the **correct die set** and crimp your **Gates couplings** without any problem with your **FINN-POWER** assembly machine.

FINN-POWER

machine capacities

Machine type:	P20HP / FP20 / P21						Die type:			P20	
COUPLING TYPE	-4	-5	-6	-8	-10	-12	-16	-20	-24	-32	
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39			
GlobalSpiral™			D33	D33	D35	D35	D37	D39*			
ES-A									D45		

* Use D39 for G3K and G4K.

Machine type:	P32						Die type:			P32	
COUPLING TYPE	-4	-5	-6	-8	-10	-12	-16	-20	-24	-32	
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39			
GlobalSpiral™			D33	D33	D35	D35	D37	D310*			
ES-A									D45	D60	

Machine type:	FP110						Die type:			P32	
COUPLING TYPE	-4	-5	-6	-8	-10	-12	-16	-20	-24	-32	
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39			
GlobalSpiral™			D33	D33	D35	D35	D37	D310*	D311		
ES-A									D45	D60	

Machine type:	P51 / FP120 / 140 / 160						Die type:			P32	
COUPLING TYPE	-4	-5	-6	-8	-10	-12	-16	-20	-24	-32	
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39			
GlobalSpiral™			D33	D33	D35	D35	D37	D310*	D311		
ES-A									D45	D60	
PCM										D314	

* Use D39 for G3K and G4K.

Die set product numbers

COUPLING SIZE	P20 DIE SERIES	PRODUCT NUMBER
MegaCrimp® G		
-4	P20-D21	7482-19932
-5 / -6	P20-D22	7482-19933
-8	P20-D33	7482-19934
-10	P20-D34	7482-19935
-12	P20-D35	7482-19936
-16	P20-D37	7482-19937
-20	P20-D39	7482-19938
ES-A		
-24	P20-D45	7482-19942
GlobalSpiral™ GS		
-6 / -8	P20-D33	7482-19934
-10 / -12	P20-D35	7482-19936
-16	P20-D37	7482-19937
-20	P20-D39	7482-19938

COUPLING SIZE	P32 DIE SERIES	PRODUCT NUMBER
MegaCrimp® G		
-4	P32-D21	7482-19944
-5 / -6	P32-D22	7482-19945
-8	P32-D33	7482-19946
-10	P32-D34	7482-19947
-12	P32-D35	7482-19948
-16	P32-D37	7482-19949
-20	P32-D39	7482-19950
ES-A		
-24	P32-D45	7482-19954
-32	P32-D60	7482-19955
GlobalSpiral™ GS		
-6 / -8	P32-D33	7482-19946
-10 / -12	P32-D35	7482-19948
-16	P32-D37	7482-19949
-20	P32-D310	7482-19951
-24	P32-D311	7482-19952
-32 (PCM)	P32-D314	7482-19953

Your Distributor:



The world's most trusted name in belts, hose and hydraulics.