

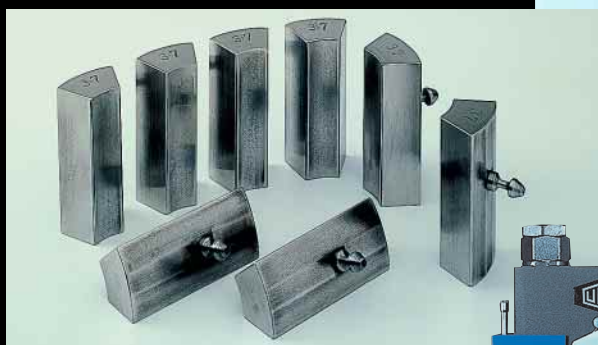
Crimp your **Gates couplings** with confidence on your **UNIFLEX crimper!**



Gates offers the hydraulic market an integrated line of high-performance products: hose, couplings, crimpers, dies, tools, all compatible with each other. In addition, Gates' hydraulic programme is known for

Suppose you work with a high-quality UNIFLEX assembly machine. Can you crimp Gates' couplings with it? Of course! MegaCrimp®, GlobalSpiral™, PCM or ES-A couplings: the UNIFLEX machine does the job. The only thing you have to do, is install the proper Gates dies.

Compatibility of the UNIFLEX crimping machines and the Gates die and coupling programme has been thoroughly tested. Gates guarantees full compatibility of an extensive range of dies with various UNIFLEX crimper models. Just turn over and have a look at the tables specifying which dies fit the various UNIFLEX machines.



its quality, reliability and ... versatility. This explains why Gates' couplings can be crimped accurately with a UNIFLEX assembly machine.



Install the **correct die set** and crimp your **Gates couplings** without any problem with your UNIFLEX assembly machine.

UNIFLEX machine capacities

COUPLING TYPE -4 -5 -6 -8 -10 -12 -16 -20 -24 -32

Machine: Uniflex HM10.3	Die type: 200									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D310*/ **		
ES-A									D45	D60*

* Use only a 213 die type

** Use D39 for G3K and G4K

Machine: Uniflex HM200 / HM250	Die type: 200									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D39**		

Machine: Uniflex HM220	Die type: 239									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D39**		

Machine: Uniflex HM260	Die type: 200									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33						

Machine: Uniflex HM270 / 280	Die type: 204									
Machine: Parker Hannifin - 86CE061 & 87CE061										
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D39**		

Machine: Uniflex HM290	Die types: 232 / 239									
Machine: Parker Hannifin - TH-520										
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D39**		

Machine: Uniflex HM310	Die type: 204									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D310** D311		
PCM										D314
ES-A									D45	D60

Machine: Uniflex HM320	Die types: 232 / 239									
MegaCrimp®	D21	D22	D22	D33	D34	D35	D37	D39		
GlobalSpiral™			D33	D33	D35	D35	D37	D310** D311		
PCM										D314
ES-A									D45	D60

** Use D39 for G3K and G4K



Die set

product numbers

DASH SIZE	DIE PART NUMBER	PROD. NO
G-4	204-D21	7482-19898
G-5/-6	204-D22	7482-19899
G-8 GS-6/-8	204-D33	7482-19900
G-10	204-D34	7482-19901
G-12 GS-10/-12	204-D35	7482-19902
G-16 GS-16	204-D37	7482-19903
G-20	204-D39	7482-19904
GS-20	204-D310	7482-19905
GS-24	204-D311	7482-19906
GS-32 (PCM)	204-D314	7482-19907
ES-A-24	204-D45	7482-19908
ES-A-32	204-D60	7482-19909

DASH SIZE	DIE PART NUMBER	PROD. NO
G-4	200-D21	7482-19890
G-5/-6	200-D22	7482-19891
G-8 GS-6/-8	200-D33	7482-19892
G-10	200-D34	7482-19893
G-12 GS-10/-12	200-D35	7482-19894
G-16 GS-16	200-D37	7482-19895
G-20 GS-20 (4W)	200-D39	7482-19896
ES-A-24	200-D45	7482-19897

DASH SIZE	DIE PART NUMBER	PROD. NO
G-4	239-D21	7482-19924
G-5/-6	239-D22	7482-19925
G-8 GS-6/-8	239-D33	7482-19926
G-10	239-D34	7482-19927
G-12 GS-10/-12	239-D35	7482-19928
G-16 GS-16	239-D37	7482-19929
G-20 GS-20 (4W)	239-D39	7482-19930
ES-A-24	239-D45	7482-19931

Your Distributor:



The world's most trusted name in belts, hose and hydraulics.