



Welding Guidelines

Novitool® Amigo™ Splice Press



Introduction

It is important that the FLEXCO Novitool Amigo™ Splice Press Safety and Operating manual provided with the press be followed. The guidelines here are not meant to be a substitute for the FLEXCO handbook but rather to complement it.

Recommendations

CC40, PC10, PC20, FC12	
Pre-Dry Stage	300 Seconds
Butt Weld Dwell Time	55 Seconds

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